

## [Press Inspection Menu](#)

- 1) **General inspection:** We recommend this inspection as annual inspection.
- 2) **Inspection regard safety as important:** We recommend this inspection to user who regard safety as important.
- 3) **Inspection regard function as important:** We recommend this inspection to user who regard machine function as important.
- 4) **Clutch & Brake inspection:** We exhort this inspection for machine which has been using more than 5 years .
- 5) **Accuracy check:** We recommend to check machine accuracy periodically.
- 6) **Machine drive part inspection:** We exhort this inspection for machine which has been using more than 10 years .
- 7) **Over load protector re-calibration:** We recommend to re-calibrate machine overload protector setting every 3 years.
- 8) **Autonomous Inspection authorized in Japan):** We recommend this inspection to user who wish to do same inspection in Japan.

Inspection item		Inspection menu							Autonomous inspection authorized in Japan
		General inspection	Inspection regard safety as important	Inspection regard function as important	Clutch & Brake inspection	Accuracy check	Machine drive part inspection	Over load protector re-calibrate	
1	Overall press	●							Same inspection item as Autonomous inspection which has been done in Japan.
	*Covers, safety fence, ladder mount bolts only		●						
2	Lubrication line	●		●					
3	Gib lubrication line	●		●					
4	Pneumatic line	●		●					
5	Over load protector	●		●				●	
6	Slide adjust device	●		●			●		
7	Plunger & Screw	●		●			●		
8	Balance cylinder	●		●					
9	Main Motor	●		●					
10	Pulley & V-belts	●		●	●				
11	Flywheel	●			●				
	*End nut looseness only		●	●					
12	Flywheel brake	●		●					
13	Rotary cam drive part	●	●	●			●		
14	Slide	●							
15	Slide knockout	●							
16	Clutch & Brake	●	●	●	●				
17	Clutch valve	●	●	●	●				
18	Air rotary joint	●	●	●	●				
19	Rotation angle indicator	●		●					
	Encoder coupling looseness only		●				●		
20	Overrun monitor device	●	●	●					
21	Emergency stop button	●	●	●					
22	Safety block & plug	●	●	●					
23	Electric wiring	●		●					
24	Control and operation panel, terminal box	●							
25	Selector key switch	●	●	●					
26	Relay, magnet contactor	●		●					
27	Indication lamp	●	●	●					
28	Rotary cam switch	●	●	●					
29	Fuse, thermal relay	●		●					
30	Controller	●		●					
31	Other electric parts	●		●					
32	Mounting parts of various electrical parts	●		●					
33	Dual push button panel	●	●	●					
34	Light Curtain	●	●	●					
35	Top stop position	●	●	●					
36	Die cushion	●		●					
37	Overall clearance	●		●		●	●		
38	Clearance of connecting parts in crown and slide						●		
39	Accuracy					●			
40	Driving gear						●		